

TEAM® Industrial Services

LEAK REPAIR SERVICES



WHY TEAM INDUSTRIAL SERVICES?

Team is the largest specialized industrial services company in North America. With more than 100 U.S. and international locations, Team is rapidly growing its global footprint across a complete range of industries. Team's integrated services include leak repair, hot tap, field machining, technical bolting, valve repair, field heat treating, NDE/NDT inspection, emissions control and much more. The experts at Team can be on site within hours. And, Team stays on the job until it's complete, 24/7/365.



EXPERT LEAK REPAIRS

Team is the leader in industrial leak repair, drawing on more than 35 years of experience to safely and correctly stop leaks and keep your equipment operating smoothly. All Team leak repair methods are non-destructive, helping preserve the integrity and useful life of the equipment. Team technicians are thoroughly trained to accurately assess your needs and provide all services in accordance with documented procedures. Our expertise is further enhanced with Team's in-house engineering and manufacturing capabilities. Whether it is a common in-stock item or a customized piece, Team can design, manufacture and install leak repair products to resolve your most complex industrial leaks. The result is saved time and product, minimized environmental impact and reduced administrative burden. Team is a 24 /7/365 service company capable of repairing leaks with pressures from vacuum to 6,000 ppi and temperatures from cryogenic to 1,700°F.

Nondestructive Onstream Repairs

- Any line, ell, tee, union, coupling, valve, flange, pressure vessel, furnace, rotating equipment, heat exchanger, tower tray or pipeline leak
- Any air, steam, water, acid, caustic, oxidizer, hydrocarbon or other chemical process leak
- Pressures to 6,000 psig (408 bar)
- Temperatures to 1,700°F (927°C)

Onsite Expertise

- Trained, experienced technicians
- Proven leak repair techniques
- Meets all Process Safety Management requirements
- Meets 10 CRF 50 App. B requirements
- Meets API 570 requirements



BROAD-SPECTRUM LEAK REPAIR SERVICES

PIPE FITTINGS

Pipe fittings are a common source of leaks across industries. Team provides nondestructive onstream leak repair services for a complete range of pipe and fitting leaks. Our technicians and repair procedures are not limited by size, pressure, temperature or process. All solutions are non-interference fit.

VALVES

Team offers onsite leak repair services for virtually all types, sizes and brands of valves. Our highly trained and experienced technicians can address a complete range of valve leaks, regardless of pressure or temperature. Most repairs can be completed onstream without interruption of service, and without compromising the integrity or functionality of the valves.

FLANGES

Team utilizes a wide range of methods to repair flange leaks, including flange enclosures, wire wraps, flat face flange repair, crunch groove clamps, tongue clamps, packing clamps and more.

WELDS AND THREADS

Team offers immediate, economical solutions for weld and thread leaks. All repairs are completed onstream, and there are no size, pressure or temperature limitations.

EXPANSION JOINTS

Bellows, swivel joints, telescoping joints, ball joints... Team provides nondestructive leak repairs for all types of expansion joints. Most leaks can be repaired onstream, keeping your expansion joints fully operable. Team services all sizes and pressures of expansion joints.

ROTATING EQUIPMENT

Pumps, compressors, turbines and other rotating equipment routinely require repacking to eliminate or prevent leak paths. Team delivers complete leak repair services, including case leaks, for all types of rotating equipment regardless of size or applications. Repairs are made onstream so equipment remains fully operational

HEAT EXCHANGERS

Team has extensive experience in the economical repair of leaking heat exchangers. Team utilizes a wide range of leak repair methods depending on the size and scope of the leak, including clamp with wire and cable, wire wrap, single clamp, crunch or packing cramp, tongue clamp and rolled band isolation with packing.

PRESSURE VESSELS

Pressure vessels are designed to operate safely at a specific pressure and temperature. Many pressure vessel standards, including the ASME Boiler and Pressure Vessel Code and the AIAA metallic pressure vessel standard, require pressure vessel designs to be leak tested before burst. A leaking vessel constitutes a significant safety hazard.

Team's experienced technicians can repair virtually any type of pressure vessel leak, including column leaks, tank leaks, tank car leaks, tower leaks, heat exchanger shell leaks and large diameter pipe leaks.



Team leak repair technicians are trained and certified in all methods of on-line leak repairs.



Team designs and manufactures standard and custom clamps and enclosures.

FURNACES AND BOILERS

Furnaces, boilers, reformers and other thermal equipment are an integral part of most industrial processes. Leakage of any of the above can be very costly since downstream processes will be affected. Team provides on-stream furnace and boiler leak repair services, as well as repair services for Foster-Wheeler reformers, Selas reformers and all other brands of reformers.

ELECTRICAL EQUIPMENT

Team's technicians economically perform nondestructive onsite, in-place leak repairs for a wide range of electrical equipment, including transformers, circuit breakers and more.

PRODUCTS

PIPE REPAIR CLAMPS, ENCLOSURES, LEAK SEALING HARDWARE

Team's ISO 9001 manufactured SealTite® leak repair flange clamps and SelfSeal® leak repair enclosures offer pipeline and plant personnel quick onsite repair solutions to a wide range of pipe leaks. All leak repair products are constructed to ASME/ANSI codes and ASTM specifications. Custom designs are available for any size, shape, temperature, pressure or material.

SEALANTS, VALVE PACKING, BONDERS

Sealants, valve packing, bonders, liquids and fibers are available for more than 300 chemical processes with temperature ranges from cryogenic to 1,700°F and pressures in excess of 6,000 psig.

PRODUCT ASSISTANCE

Technical support is available 24 hours a day to provide assistance in product selection and use. It is strongly advised that only those personnel trained in on-stream leak repair perform these repairs or utilize these materials. Product data sheets, compatibility tables and MSDS sheets are available.



Mechanical Services (Leak Repair, Emissions Control, Hot Taps, Line Stops, Field Machining, Technical Bolting, Valve Repair, Concrete Repair, Isolation Test Plug Installation, Composite Repair, Valve Insertion)



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